TECHNICAL BULLETIN



INSTALLATION INSTRUCTIONS FOR INSTALLATION KIT ELECTRONIC EQUIPMENT MK-2381/VRC (NSN 5895-01-311-3005) (EIC: N/A) TO PERMIT INSTALLATION OF RADIO SETS AN/VRC-87/88/90 SERIES IN A REPEATER SET RADIO, AN/TRC-138 OR AN/TRC-138A

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HEADQUARTERS, DEPARTMENT OF THE ARMY

1 SEPTEMBER 1993

TECHNICAL BULLETIN

NO. 11-5820-890-20-43

INSTALLATION INSTRUCTIONS FOR INSTALLATION KIT ELECTRONIC EQUIPMENT MK-2381NRC (NSN 5895-01-311-3005) (EIC: N/A) TO PERMIT INSTALLATION OF RADIO SETS ANNRC-87/88/90 SERIES IN A REPEATER SET RADIO, AN/TRC-138 OR AN/TRC-138A

REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to: Commander, US Army Communications- Electronics Command and Fort Monmouth, ATTN: AMSEL-LC-LM-LT, Fort Monmouth, New Jersey 07703-5007. In either case a reply will be furnished direct to you.

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0.1 SCOPE.

This technical bulletin provides installation instructions for Installation Kit, Electronic Equipment MK-2381NRC, commonly referred to as the Mounting Kit (MK). The MK shall be installed into the following type of shelter(s):

Repeater Set Radio AN/TRC-138 or AN/TRC-138A

The MK is used for installation of radio set components at field locations. The information contained in this technical bulletin is the official authorization to perform the installation at the unit maintenance level.

NOTES

- This technical bulletin is not an authorization for requisition or turn-in of shelters.
- This technical bulletin does not establish quantity or types of shelters assigned to using units.

This technical bulletin does not contain information on the maintenance or replacement of the MKs. This information is contained in the MAC of TM 11-5820-890-20-2, TM 11-5820-890-20-4 and RPSTL of TM 11-5820-890-20P.

0.2 GENERAL INFORMATION.

The MK becomes operable when all the radio set components are installed in the shelter and correct power is supplied. Refer to TM 11-5820-890-20-1 or TM 11-5820-890-20-4 for installation, Operational (OP) Check instructions, and required maintenance procedures. Refer to TM 11-5820-890-20P for repair parts.

Included in the radio set AN/VRC-87/88/90 Series are:

- Radio Set ANNRC-87/88/90 (for RT-1439NRC)
- Radio Set ANNRC-87A/88A/90A (for RT-1523(C)/U)

0.3 MAINTENANCE FORMS, RECORDS, AND REPORTS.

0.3.1 Reports of Maintenance and Unsatisfactory Equipment. See Section 4.2.2.3 for information.

0.3.2 Report of Packing and Handling Deficiencies. See Section 4.2.2.1 for information.

0.3.3 Discrepancy In Transportation Deficiency Report (TDR) (SF361). See Section 4.2.2.2 for information.

0.4 CONSOLIDATED INDEX OF ARMY PUBLICATIONS.

Refer to the latest issue of DA Pam 25-30 to determine whether there are new changes, or additional publications pertaining to the equipment.

1. PURPOSE OF INSTALLATION.

The Installation Kit Electronic Equipment MK-2381NRC (MK) contains the items needed to mount Radio Set ANNRC-87A/88A/90A in a Radio Repeater Set, AN/TRC-138 or AN/TRC-138A. If Radio Set ANNRC-87/88/90 is to be installed, communications security equipment (TSEC/KY-57) will also need to be installed. See Section 5.5 for information.

2. END ITEM OR SYSTEM TO BE MODIFIED.

Not applicable.

3. APPLICATION TIMES.

3.1 Time for Completion of Installation. Using two people, a total of 2.5 work hours is required. Typical shelter downtime is 2.5 hours.

3.2 Time for Installation of One Assembly or Component. The following table lists the time required to install one component. All times have been rounded off to the nearest half hour. The sum of these items will not reflect the typical shelter downtime.

ITEM	SECTION	TIME
Antenna AS-3900NRC	5.1	0.5
Mounting Base, Electrical Equipment MT-6352NRC	5.2	0.5
Loudspeaker, Permanent Magnet, LS-454/U	5.3	0.5
Cables	5.4	1.0

4. PREPARATION FOR INSTALLATION.

This section explains how to prepare the shelter and MK for installation.

4.1 Preparation of Shelter. To prepare the shelter for installation, insure that the site includes adequate lighting and a power source when drilling is required. Inspect the shelter for damage that could affect installation. Have any such damage repaired before installing MK.

4.1.1 Items to be Removed. Remove existing ANNRC-12 radio family installation kit/harness. See TM 11-5820401-20-2 for removing items used with intercom systems, or TM 11-5820-401-20-1 (used without intercom systems), and TM 9-2320-289-20.

4.1.2 Items to be Retained. Not applicable.

4.2 Preparation of MK. To prepare MK, unpack, inspect and check inventory.

4.2.1 Precautions During Handling. Observe these steps to prevent equipment damage.

- a. Keep dust cover in place on connectors.
- b. Do not disassemble or modify parts in MK unless authorized to do so.
- c. Keep mounting hardware covered and protected until needed.
- d. When exposed to moisture, rain or salt water, keep all parts dry to prevent corrosion.

4.2.2 Unpack and Inspect Equipment.

4.2.2.1 Inspect Packaging for Evidence of Damage. Any shipping damage should be reported on SF364 Report of Discrepancy (ROD) as prescribed in AR 735-11-2/DLAR 4140.55/NAVMATINST 4355.73A/AFR 400-64/MCO 4430.3F.

4.2.2.2 Unpack and Inventory MK. If any item is missing, fill out and forward Transportation Deficiency Report (TDR) (SF361) as described in AR 55-38/NAVSUPINST 4610.33C/AFR 75-18/MCO P4610.19D/DLAR 4500.15.

4.2.2.3 Examine Each Item for Damage. If any item is damaged, fill out and forward SF364 Report of Discrepancy (ROD) as prescribed in AR 735-11-2/DLAR 4140.55/NAVMATINST 4355.73A/AFR-400-64/MCO 4430.3F. All damages should be reported as prescribed in DA Pam 738-750, as contained in Maintenance Management Update.

4.3 MK, Distribution and Consumables.

4.3.1 Items Supplied In MK and/or Required for Installation. Use Table 4-1 and Figure 4-1 to identify and inventory MK parts.

4.3.2 Distribution and Issue Instructions.

- a. US Forces: Do not requisition MK. They will be shipped automatically.
- b. US Army Depots: Requisition MK through supply channels.
- c. Multiservice: Instructions shall be included for multiservice modifications.
- d. MAP/MAS Countries: Instructions shall be provided for MAP/MAS countries.

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY IN MK	SMR CODE	FIGURE ITEM NO.
5985-01-297-2971 5305-00-847-1159	Antenna, Vehicular AS-3900NRC (A3017899-1) Screw, Cap, Hexagon (3/8-16 x 1 3/4 in) MS35307-365	1 4	PAOOFA PAOZZA	4-1, 2
5310-00-913-8881 5310-00-061-1258	NIS35307-365 Nut, Hexagon (3/8-16 in) MS51971-3 Washer, Lock, Internal /External Toothed (3/8 in)	4 8	PAOZZA PAOZZA	
5310-00-889-2527	MS45904-76 Washer, Lock, Internal /External-Toothed (5/16 in)	1	PAOZZA	
5306-00-225-9086 5330-01-205-2864	MS45904-72 Bolt, Machine (5/16-24 x 5/8 in) MS90726-31 Gasket (A3013655-1)	1 1	PAOZZA PAOZZA	
5975-01-188-8873	Mounting Base, Electrical Equipment MT-6352NRC (A3013367-1)	1	PAOOFA	4-1, 1
5306-00-225-9089 5310-00-889-2527	Bolt, Machine (5/16-24 x 1 in) MS90726-34 Washer Lock, Internal /External Toothed (5/16 in)	5 10	PAOZZA PAOZZA	
5310-00-880-7746 5965-00-043-3463	MS45904-72 Nut, Hexagon (5/16-24 in) MS51968-5 Handset, H-250/U	5 1	PAOZZA PAOZZA	4-1, 4
5965-00-876-2375	Loudspeaker, Permanent Magnet LS-454/U	1	PAOZZA	4-1, 3
5995-01-301-0834	Lead, Electrical A3013552-3 Cable Assembly, Radio Frequency, CG-3855NRC (20 FT, 0 IN) A3014031-13	1 1	PAOZZA PAOZZA	4-1, 6
4020-01-341-8795 5975-00-111-3208 5310-00-880-7746	Fiber Rope Assembly A3167672-1 Strap, Tiedown, Electrical Components MS3367-5-9 Nut, Hexagon (5/16-24 in) MS51968-5	1 10 1	PAOZZA PAOZZA PAOZZA	4-1, 5
	4			

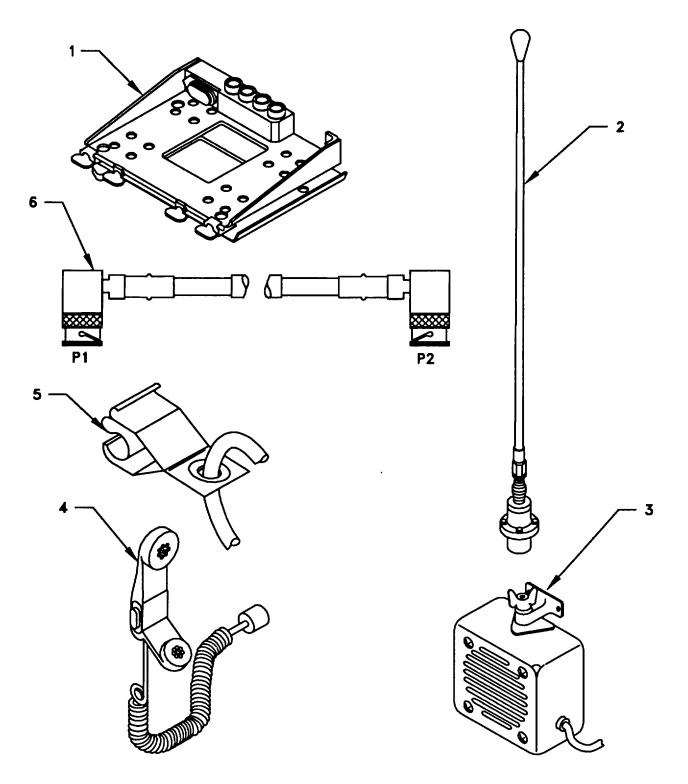


Figure 4-1. MK Illustrated Parts List

NSN	ITEM DESCRIPTION AND PART NUMBER	QUANTITY IN MK	SMR CODE	FIGURE ITEM NO.
	Plate, Mounting (A3050676-1)	1	XBOZZA	4-2, 1
5995-01-222-4120	Cable Assembly, Special Purpose, Electrical CX-13293NRC (4 FT, 0 IN) (A3014034-1)	1	PAOZZA	4-2, 2
5995-01-226-5482	Cable Assembly, Power, Electrical CX-13303NRC (2 FT, 6 IN) (A3014040-5)	1	PAOZZA	4-2, 3
5305-00-984-7350	Screw, Machine, Flat-Head (5/16-24 x 1 in) MS35191-308	4	PAOZZA	

Table 4-2. Additional Items Required for Installation when using RT-1439NRC

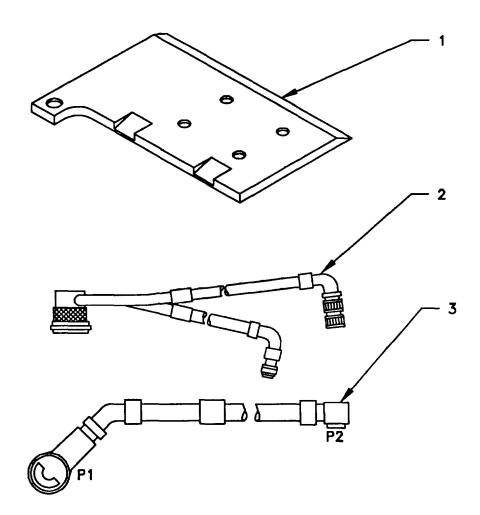


Figure 4-2. TSEC/KY-57 Illustrated Parts List

4.3.3 Consumable Materials. The table below lists materials required for installation but not supplied with MK.

NSN	NOMENCLATURE
8040-00-117-8510 6850-00-880-7616	Adhesive-Sealant, Clear, RTV Silicone Compound, MIL-S-8660

4.4 Tools and Test, Measurement, and Diagnostic Equipment (TMDE) Required. The following tools and TMDE are needed for installation.

NOMENCLATURE	NSN	QUANTITY
Radio Set*		1
Pocket Knife, Electrician's	5110-00-240-5943	1
Screwdriver, No. 2 Point Phillips, 4 in	5120-00-234-8913	1
Screwdriver, 1/4 in Flatblade, 4 in	5120-00-222-8852	1
Pliers, Round Nose	5120-00-240-6172	1
Pliers, Diagonal Cutting	5110-00-965-0974	1
Wrench, Open/Box 1/2 in	5120-00-228-9506	1
9/16 in		
	5120-00-228-9507	1
Handle, Socket Wrench:	5120-00-240-5364	1
Socket: 1/2 in	5120-00-237-0977	1
9/16 in	5120-00-227-6704	1
Electric Drill	5130-00-889-8994	1
Drill Bit: 11/32 in	5133-00-227-9664	1

*Use radio issued with your shelter if available.

5. INSTALLATION PROCEDURES.

This section describes where and how to install MK items in the shelter. See Figure 5-1 for an overall view of where the MK equipment, as well as radio components, will be installed. When installing MK equipment, be sure to read and follow instructions and illustrations carefully. If Radio Set ANNRC-87/88/90 is to be installed, communications security equipment (TSEC/KY-57) will also need to be installed. See Section 5.5 for information.

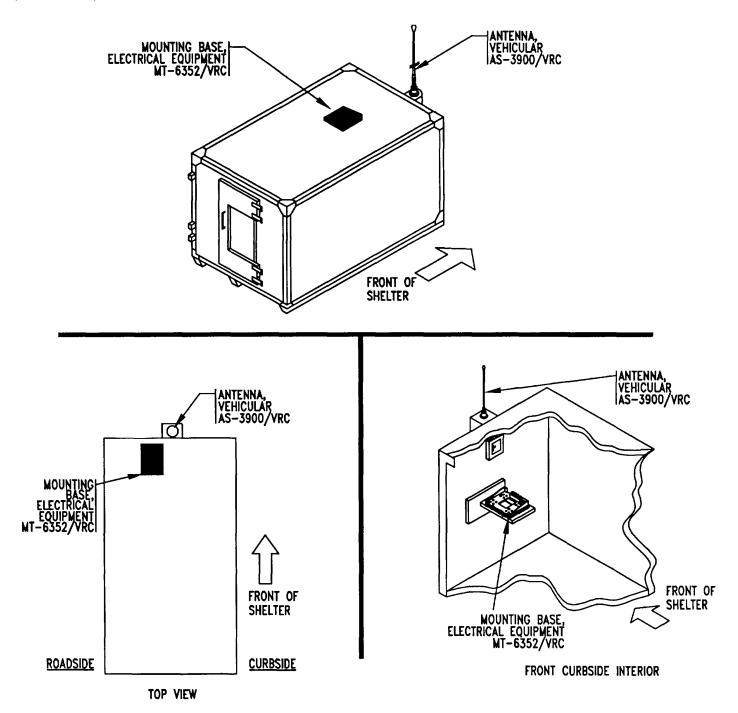


Figure 5-1(1). MK and Radio Installation: MK Equipment Locations, AN/TRC-138

5. INSTALLATION PROCEDURES. Continued.

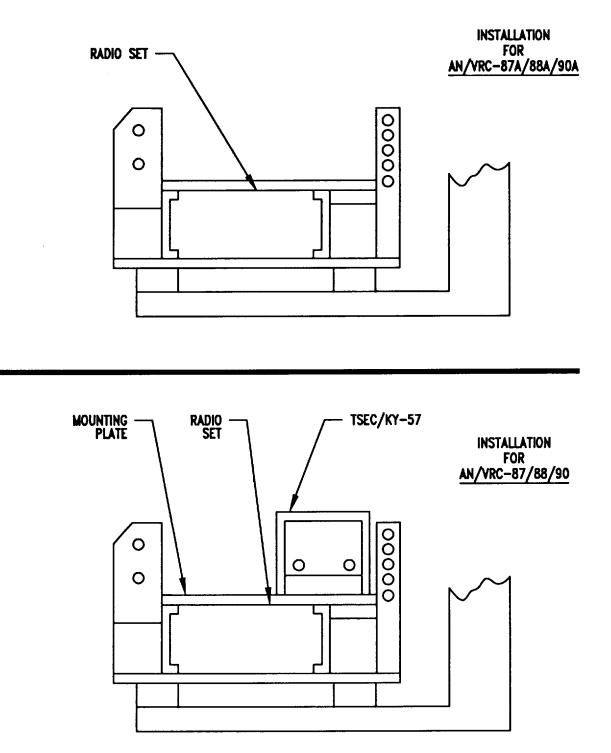


Figure 5-1(2). MK and Radio Installation: Radio Equipment Locations, AN/TRC-138

5. INSTALLATION PROCEDURES. Continued.

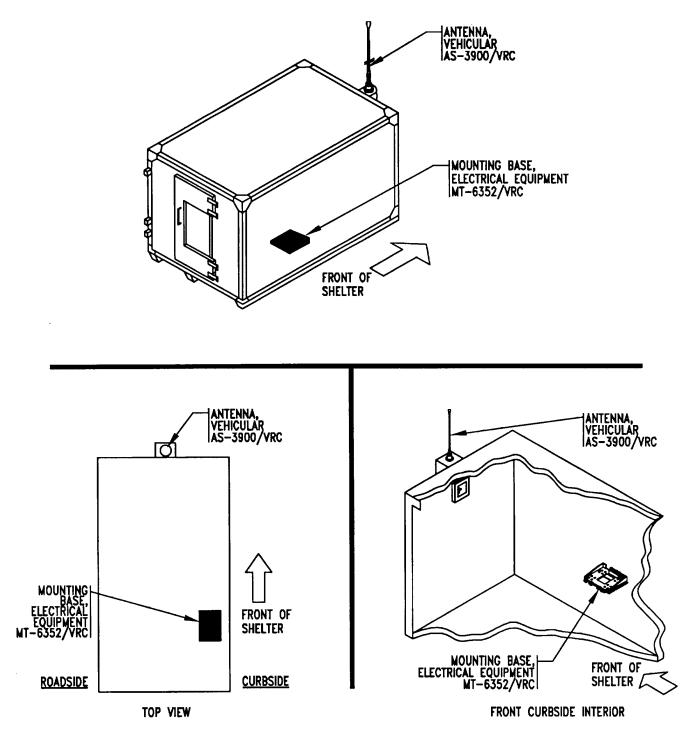
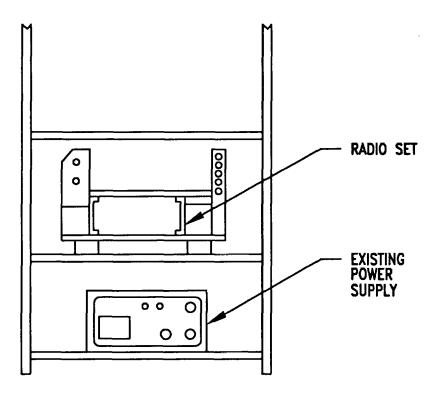


Figure 5-1(3). MK and Radio Installation: MK Equipment Locations, AN/TRC-138A

5. INSTALLATION PROCEDURES. Continued.

INSTALLATION FOR AN/VRC-87A/88A/90A



INSTALLATION FOR AN/VRC-87/88/90

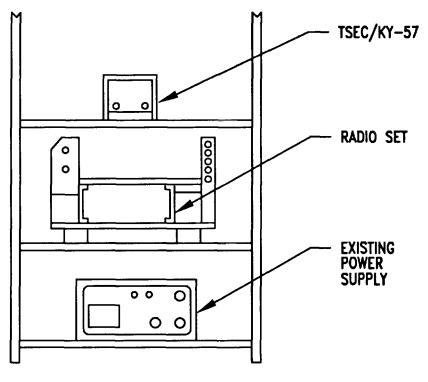


Figure 5-1(4). MK and Radio Installation: Radio Equipment Locations, AN/TRC-138A

5.1 Installation of Antenna, Vehicular, AS-3900NRC (antenna).

5.1.1 Installation of Antenna Base. Use the following procedures to install the antenna base in both the AN/TRC-138 and AN/TRC-138A.

ITEM ACTION REMARKS

NOTE

Apply a thin coat of adhesive-sealant to both sides of each internal /external-toothed (IET) washer during installation, and to the area of contact where IET washer is to be placed.

a.	RF cable (7) and	From inside the shelter, feed the RF
	lead, electrical (8).	cable and lead, electrical through the
		antenna port up through the mounting
		hole in the existing antenna box
		assembly (6). See Figure 5-2(1).

b.	Gasket (2)	Place on top of existing antenna box
		assembly (6) and aline mounting holes.

- 1. ANTENNA BASE
- 2. GASKET
- 3. CAP SCREW (3/8-16 X 1-3/4 IN)
- 4. WASHER, LOCK IET (3/8 IN)
- 5. NUT (3/8-16 IN)
- 6. ANTENNA BOX ASSEMBLY
- 7. RF CABLE, CG-3855/VRC
- 8. LEAD, ELECTRICAL (GROUND)

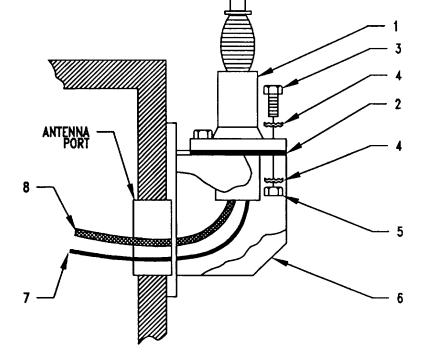


Figure 5-2(1). Antenna Base Installation

5.1.1 Installation of Antenna Base. Continued.

_	ITEM	ACTION	REMARKS
C.	RF cable (7) and lead, electrical (8).	Remove ground strap attached to antenna base and replace with lead, electrical. Connect RF cable connector P1 to antenna base (1) connector J1. Tighten and secure.	Tools: Phillips screwdriver.
d.	Antenna base (1)	Place on top of gasket (2) and existing antenna box assembly (6). Aline mounting holes. From inside shelter, pull in the RF cable and ground lead through the antenna port.	
e.	Four cap screws (3), eight internal /external- toothed (IET) washers (4) and four nuts (5).	Install and secure. open/box wrench.	Tools: 9/16 in socket and 9/16 in
		NOTE	
	Use the fo	ollowing procedures to make the antenna ground	lead connections.
f.	For AN/TRC-138: Lead, electrical (1), machine bolt (2), IET washer (3) and nut (4).	Drill one 11/32 in diameter hole in the front of the shelf under the antenna port. Secure lead, electrical with indicated hardware. See Figure 5-2(2).	Tools: Electric drill, 11/32 in drill bit, 1/2 in socket and 1/2 in open/box wrench.
g.	For AN/TRC-138A: Lead, electrical (1) and IET washer (2).	Secure to location where previous ground was attached. See Figure 5-2(3).	

5.1.1 Installation of Antenna Base. Continued.

1. LEAD, ELECTRICAL

3. IET WASHER (5/16 IN) 4. NUT (5/16-24 IN)

2. MACHINE BOLT (5/16-24 X 5/8 IN)

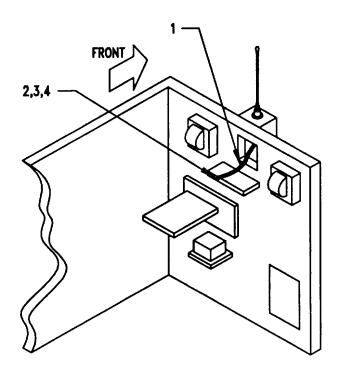


Figure 5-2(2). Ground Lead Installation: AN/TRC-138

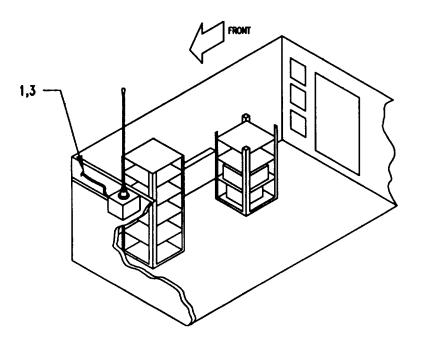


Figure 5-2(3). Ground Lead Installation: AN/TRC-1 38A

5.1.2 Installation of Top Antenna Assembly. The top portion of the antenna includes a lower element and an upper element (with installed cap). Use the following procedure to assemble, install and tiedown all antennas.

ITEM	ACTION	REMARKS
a Antenna elements (1,2)	Apply silicone compound to element threads and assemble 5-2(4).	See Figure
Antenna element (2)	Install and hand-tighten to antenna base (3).	
c Lock wire (4)	Install to antenna element (2) and antenna base (3). See Figure 5-2(4), Detail A.	
	Cut and remove excess with diagonal cutting pliers.	
Fiber rope assembly	Attach clip to antenna element (1). Tie	
(5)	rope to vehicle to position antenna in desired location Detail B.	See Figure 5-2(4),
		\mathbf{P}
		1
		Ų Į
		2
	R 2-	
5		
	DETAIL B DETAIL A	
ANTENNA ELEMENT (UPPI	FR)	
ANTENNA ELEMENT (LOW	•	

- 2. ANTENNA ELEMENT (LOWER)
- 3. ANTENNA BASE
- 4. LOCK WIRE
- 5. FIBER ROPE ASSEMBLY

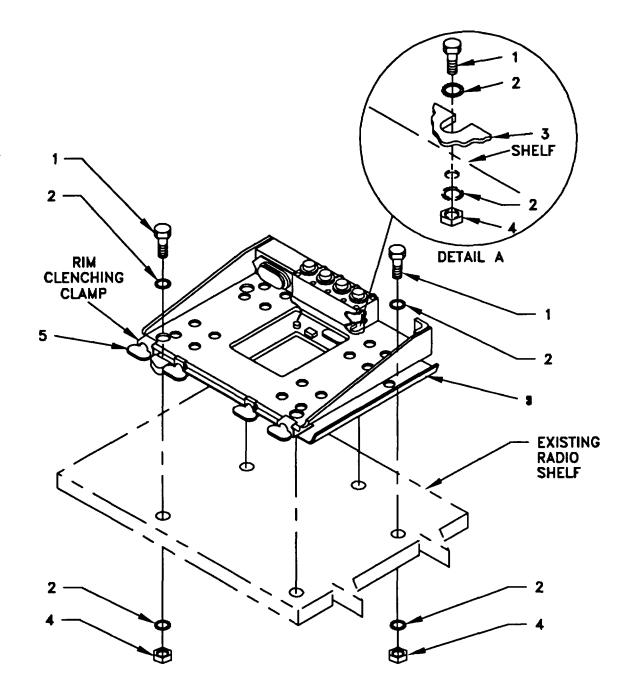
Figure 5-2(4). Top Antenna Assembly Installation

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5.2 Installation of Mounting Base, Electrical Equipment MT-6352NRC. Remove and retain attaching bag of 5/16 in mounting hardware for installation. To insure good electrical grounding, any rust, corrosion or paint around mounting holes in radio shelf should be removed before installing the mounting base. See Figure 5-3 and perform the following steps.

	ITEM	ACTION	REMARKS
		NOTE sive-sealant to both sides of each internal/ exter a of contact where IET washers are to be placed	
а	Mounting base (3)	Place on radio shelf over existing holes. See Figure 5-1(1) for the AN/TRC-138 and Figure 5-1(3) for the AN/TRC-138A.	
b	Two outer thumbscrews (5)	Turn ccw until both sets of threads have cleared center of holes. See Figure 5-3.	
С	Mounting base (3)	Aline four holes and rear slot with Matching hole pattern in shelf .If required, enlarge holes using an 11/32 inch drill bit.	Tools: Electric drill, 11/32 in drill bit.
d	Five machine bolts (1), ten internal /external- toothed (IET) washers (2) and five nuts (4).	Install and tighten to mounting base (3) and shelf	Tools: 1/2 in socket and 1/2 in open/box wrench.
е	Two outer thumbscrews (5).	Tighten and secure.	





1. MACHINE BOLT (5/16-24 X 1 IN) 2. IET WASHER (5/16 IN) 3. MOUNTING BASE 4. NUT (5/16-24 IN) 5. THUMBSCREW

Figure 5-3. Mounting Base Installation

5.3 Installation of Loudspeaker, Permanent Magnet LS-454/U (speaker). Mounting location for speaker may be determined by the shelter commander. Typical methods used for mounting the speaker are as follows:

Method A. See Figure 5-4(1).

- a. Determine speaker (3) location.
- b. Drill 13/32 in diameter hole through mounting surface.
- c. Insert stud on speaker (3) through drilled hole; then secure with lockwasher (2) and wing nut (1).

NOTE Items (4), (6) and (7) are not supplied in kit.

Install and secure two cap screws (4), two lock

Insert stud on speaker (3) through speaker

bracket (5) hole; then secure with lock washer

washers (6) and two nuts (7) to speaker bracket

Determine speaker (3) location.

Drill two 5/16 in diameter holes through mounting surface.

(5) and mounting surface.

(2) and wing nut (1).

- 1. WING NUT (P/O 3)
- 2. LOCK WASHER (P/O 3)
- 3. LS-454/U LOUDSPEAKER
- 4. CAP SCREW (1/4-20 X I IN) 5. SPEAKER BRACKET (P/O 3)
- 6. LOCK WASHER (1/4 IN)

Method B. See Figure 5-4(2).

- 0. LOCK WASHER (1/4
- 7. NUT (1/4-20 IN)

a.

b.

C.

d.

MOUNTING SURFACE 13/32 IN DIAMETER HOLE 3

Figure 5-4(1). Speaker Installation - A

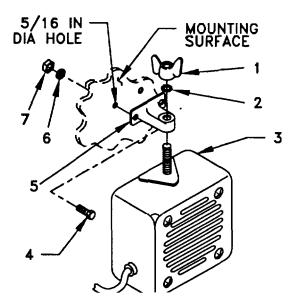


Figure 5-4(2). Speaker Installation - B

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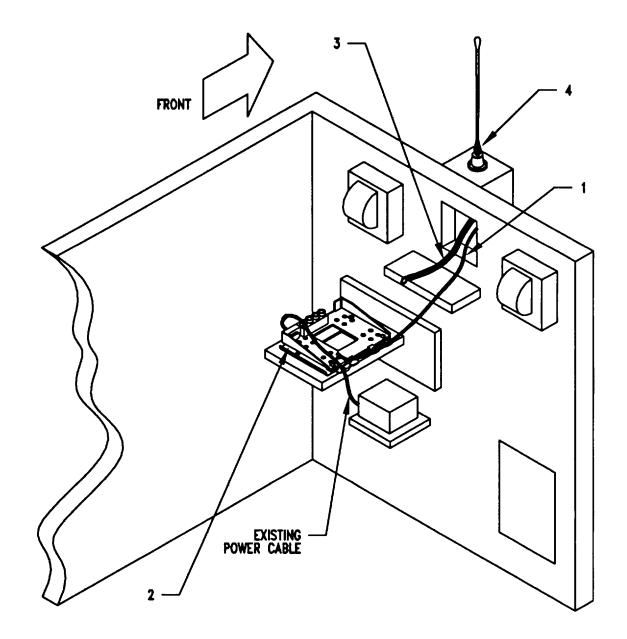
5.4 Installation of Cables. To accomplish the installation, leave tiedown straps (where used) loose enough to adjust cable slack and allow easy adjustment of equipment. When installation is complete, tighten and secure all tiedown straps.

WARNING

Make sure shelter power source is positioned OFF or disconnected before installing cables.

_	ITEM	ACTION	REMARKS	
a ca P2	For AN/TRC-138:RF ble (1) connector	Route from antenna port through shelter and position on left side of mounting base (2). See Figure 5-5(1).		
b	Existing power cable connector P2	Connect and secure to mounting base (2) connector J1.		
С	For AN/TRC-138A: RF cable (1) connector P2	Route along shelter wall, secure with tiedown straps (2) as required, and position on left side of mounting base (3). See Figure 5-5(2).		
d	Existing power cable connector P2	Connect and secure to mounting base (3) connector J1.		

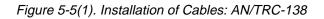
5.4 Installation of Cables. Continued.



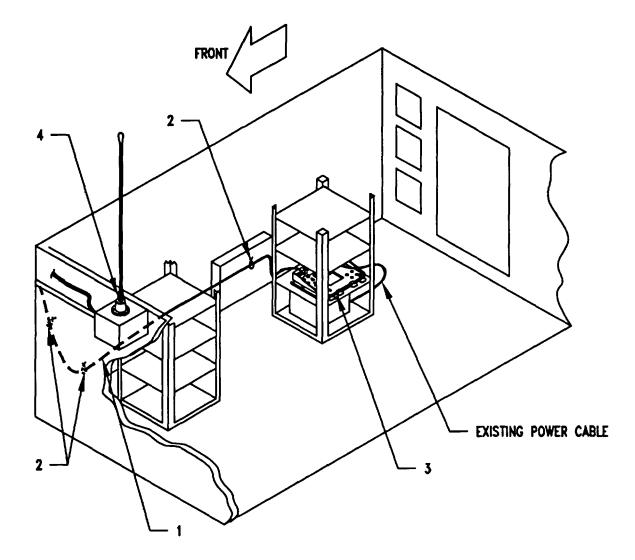
1. RF CABLE CG-3855/VRC (20 FT, 0 IN) 2. MOUNTING BASE

3. LEAD, ELECTRICAL

4. ANTENNA BASE



5.4 Installation of Cables. Continued.



1. RF CABLE, CG-3855/VRC (20 FT, 0 IN) 2. TIEDOWN STRAP 3. MOUNTING BASE 4. ANTENNA BASE

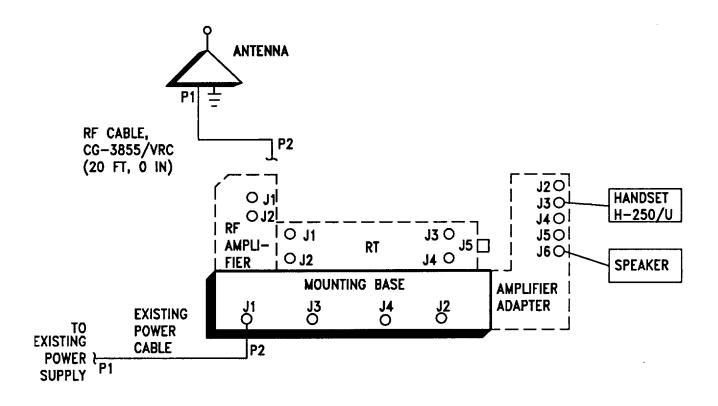
Figure 5-5(2). Installation of Cables: AN/TRC-138A

5.5 Installation of MK-2499/VRC. For Radio Set ANNRC-87/88/90, install MK-2499NRC (TSEC/KY-57 security equipment) in the location shown in Figure 5-1(2) and Figure 5-1(4). Refer to section 5.6 for connection of cables.

5.6 Post-Installation and Checkout. After equipment is installed and cables are connected, perform the following steps.

ITEM	ACTION	REMARKS
a Equipment	Check for secure mounting. Check for loose parts, connectors, and mounting hardware.	
o Cables	Check for proper installation and connection of cables. Unused cables should be stowed in appropriate place inside the shelter.	
Protective covers	Insure that all installed cables are covered when not in use or connected.	
d Radio issued with shelter	Install and connect cables. See TM 11- 5820-890-20-1 or TM 11-5820-890-20-4 for installation and operational (OP) checks and instructions.	

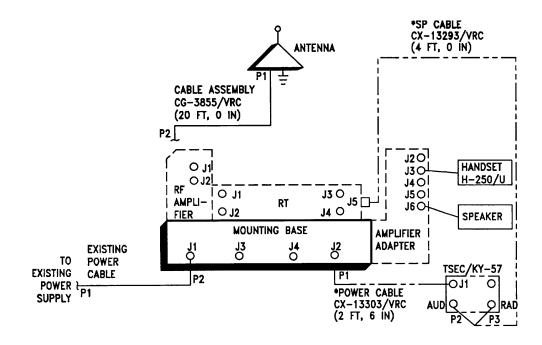
5.6 Post-Installation and Checkout. Continued.



1		FROM		ТО			
CABLE ASSEMBLY	CABLE CONN.	UNIT	UNIT CONN.	CABLE CONN.	UNIT	UNIT CONN.	
CG-3855NRC (20 FT, 0 IN)	P2	RF amplifier or R	T J1	P1	Antenna base	J1	
Existing Power Cable	P2	Mounting base	J1	P1	Existing power supply		
Speaker Cable		Amplifier adapter	J6		Speaker		
Handset Cable		Amplifier adapter	J3		Handset		

Figure 5-6(1). Cable Diagram: For ANNRC-87A/88A/90A

5.6 Post-installation and Checkout. Continued.



	1	FROM		ТО ТО			
CABLE ASSEMBLY	CABLE CONN.	UNIT	UNIT CONN.	CABLE CONN.	UNIT	UNIT CONN.	
CG-3855NRC (20 FT, 0 IN)	P2	RF amplifier or RT	J1	P1	Antenna base	J1	
Existing power	P2	Mounting base	J1	P1	Existing power cable supply		
Speaker Cable		Amplifier adapter	J6		Speaker		
Handset Cable		Amplifier adapter	J3		Handset		
*CX-13303NRC (2 FT, 6 IN)	P1	Mounting base	J2	P2	MT-6429NRC	J1	
*CX-13293NRC (4 FT, 0 IN)	P1 P3	RT	J5	P2	TSEC/KY-57	AUD RAD	

* Not supplied In this MK.

Figure 5-6(2). Cable Diagram: For ANNRC-87/88/90

APPENDIX A

REFERENCES

AMDF	Army Master Data File (Microfiche)
AR 710-2	Supply Policy Below the Wholesale Level as Contained in Unit Supply UPDATE
AR 725-50	Requisitioning, Receipt and Issuing System in UPDATE
DA Pam 25-30	Consolidated Index of Army Publications (Microfiche)
DA Pam 710-2-1	Using Unit Supply System Manual Procedures as Contained in Unit Supply UPDATE
SB 11-131-2	Vehicular Radio Sets and Authorized Installations (SINCGARS)
TM 11-5820-890-10-1	Operator's Manual (ICOM Radio Sets)
TM 11-5820-890-10-3	Operator's Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20-1	Unit Maintenance Manual (ICOM Radio Sets)
TM 11-5820-890-20-2	Unit Maintenance Manual (ICOM Radio Sets)
TM 11-5820-890-20-4	Unit Maintenance Manual (Non-ICOM Radio Sets)
TM 11-5820-890-20P	Repair Parts and Special Tools List

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By Order of the Secretary of the Army:

GORDON R. SULLIVAN General, United States Army Chief of Staff

Official:

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MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army 06488

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